Machine Learning For Feature-Based Analytics

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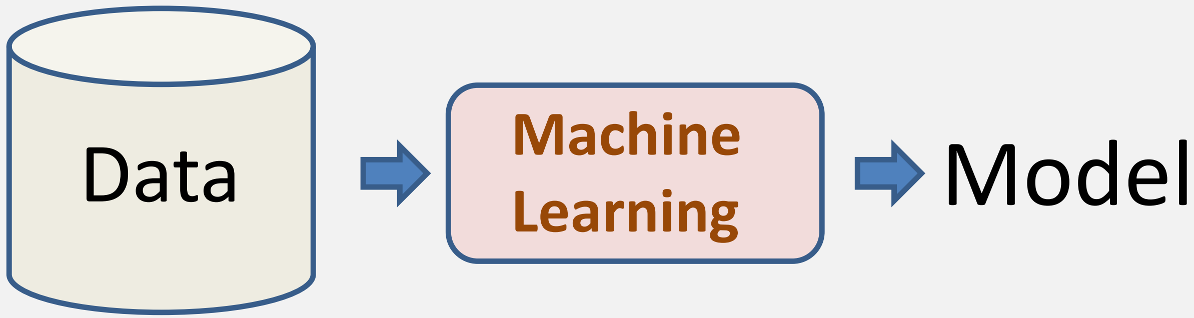
Machine Learning



- **Machine Learning is supposed to construct an “optimal” model to fit the data (whatever “optimal” means)**

ML Tools: e.g. http://scikit-learn.org/

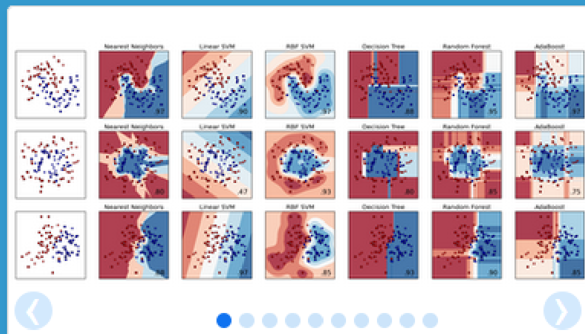
scikit-learn.org/stable/ | scikit learn

scikit learn

Home | Installation | Documentation | Examples

Google™ Custom Search

Fork me on GitHub



scikit-learn

Machine Learning in Python

- Simple and efficient tools for data mining and data analysis
- Accessible to everybody, and reusable in various contexts
- Built on NumPy, SciPy, and matplotlib
- Open source, commercially usable - BSD license

Classification

Identifying to which category an object belongs to.

Applications: Spam detection, Image recognition.
Algorithms: *SVM, nearest neighbors, random forest, ...* — *Examples*

Regression

Predicting a continuous-valued attribute associated with an object.

Applications: Drug response, Stock prices.
Algorithms: *SVR, ridge regression, Lasso, ...* — *Examples*

Clustering

Automatic grouping of similar objects into sets.

Applications: Customer segmentation, Grouping experiment outcomes
Algorithms: *k-Means, spectral clustering, mean-shift, ...* — *Examples*

Dimensionality reduction

Reducing the number of random variables to consider.

Applications: Visualization, Increased efficiency
Algorithms: *PCA, feature selection, non-negative matrix factorization.* — *Examples*

Model selection

Comparing, validating and choosing parameters and models.

Goal: Improved accuracy via parameter tuning
Modules: *grid search, cross validation, metrics.* — *Examples*

Preprocessing

Feature extraction and normalization.

Application: Transforming input data such as text for use with machine learning algorithms.
Modules: *preprocessing, feature extraction.* — *Examples*

Dataset Format

features → $f_1 \quad f_2 \quad \cdots \quad f_n$

vectors

samples ←

$$\mathbf{X} = \begin{bmatrix} \vec{x}_1 \\ \vec{x}_2 \\ \cdots \\ \vec{x}_m \end{bmatrix} = \begin{bmatrix} x_{11} & x_{12} & \cdots & x_{1n} \\ x_{21} & x_{22} & \cdots & x_{2n} \\ \cdots & \cdots & \cdots & \cdots \\ x_{m1} & x_{m2} & \cdots & x_{mn} \end{bmatrix} \qquad \vec{y} = \begin{bmatrix} y_1 \\ y_2 \\ \cdots \\ y_m \end{bmatrix}$$

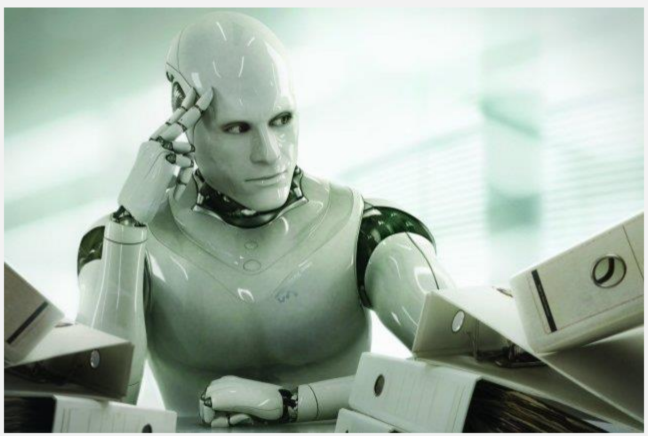
→ labels

- **A learning tool usually takes the dataset as above**
  - **Samples**: examples to be reasoned on
  - **Features**: aspects to describe a sample
  - **Vectors**: resulting vector representing a sample
  - **Labels**: care behavior to be learned from (optional)

Noticeable ML Applications In Recent Years

Self-Driving Car

Mobile Google Translation



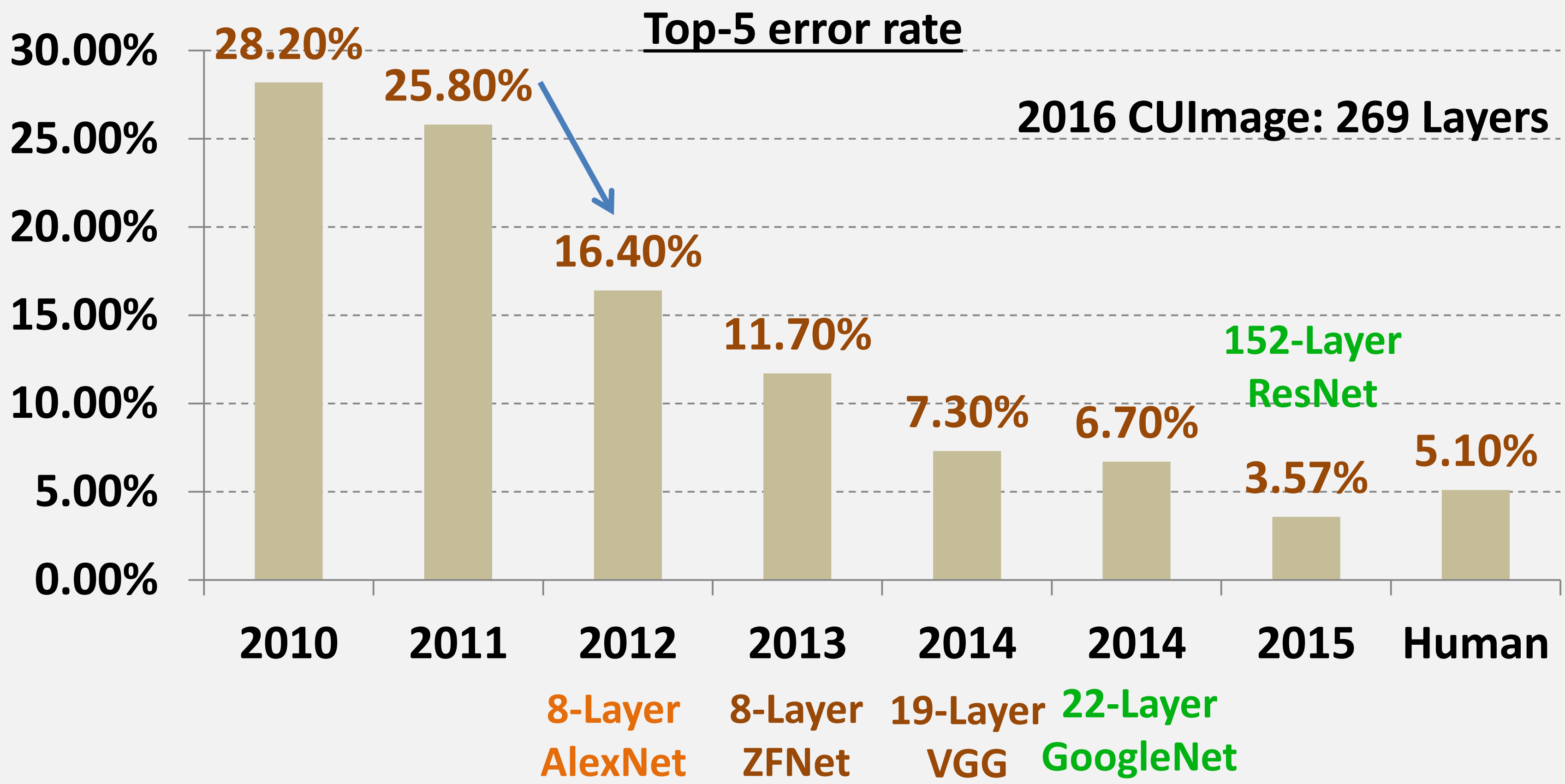
Smart Robot

AlphaGo (Google)

*These images are found in public domain

Deep Learning for Image Recognition

- ImageNet: Large Scale Visual Recognition Challenge (http://www.image-net.org/challenges/LSVRC/)
  - 1000 Object Classes, 1.4M Images



Deep Learning for Image Recognition

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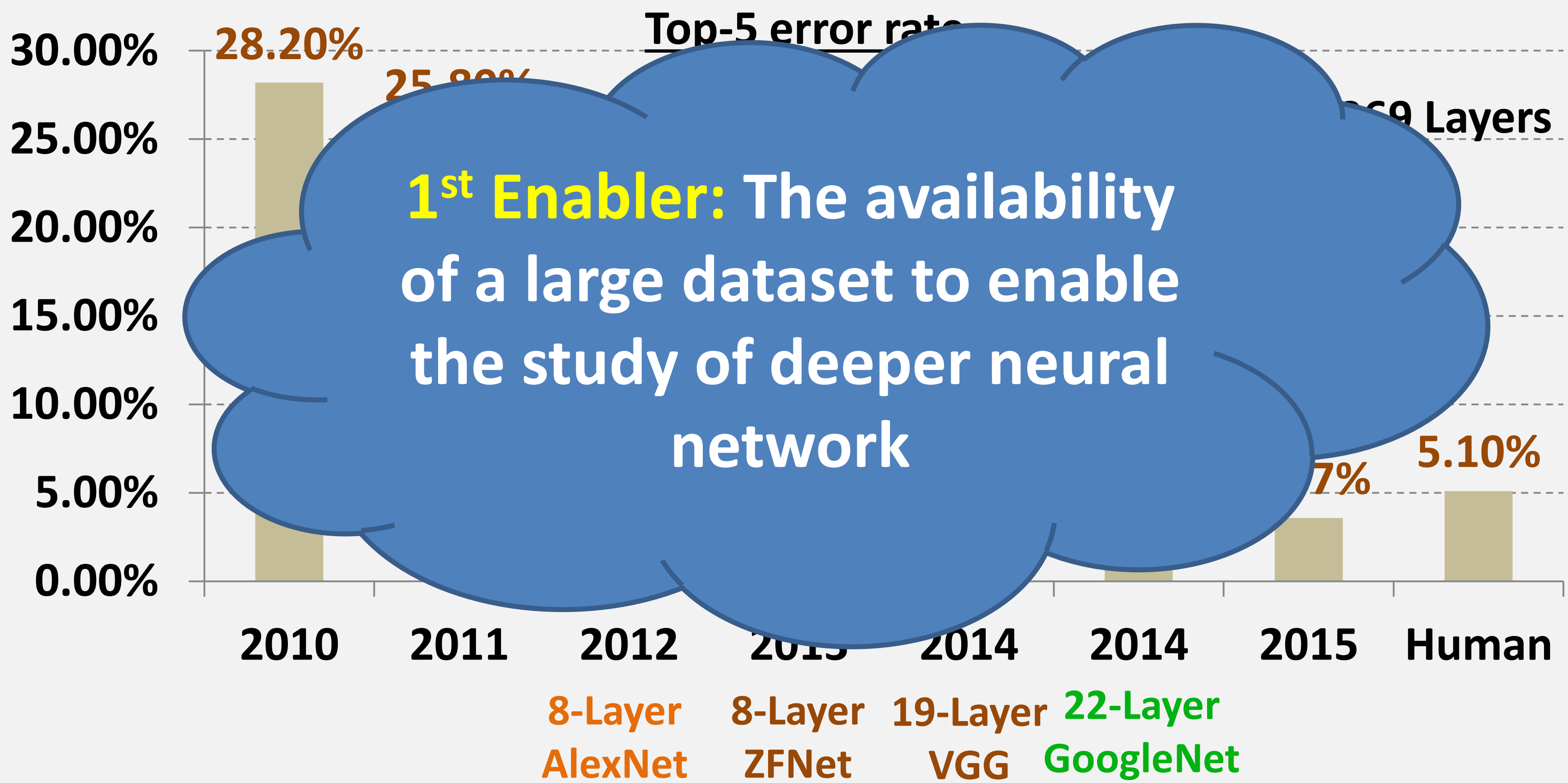
– **1000 Object Classes, 1.4M Images**



1st Enabler: The availability of a large dataset to enable the study of deeper neural network

Deep Learning for Image Recognition

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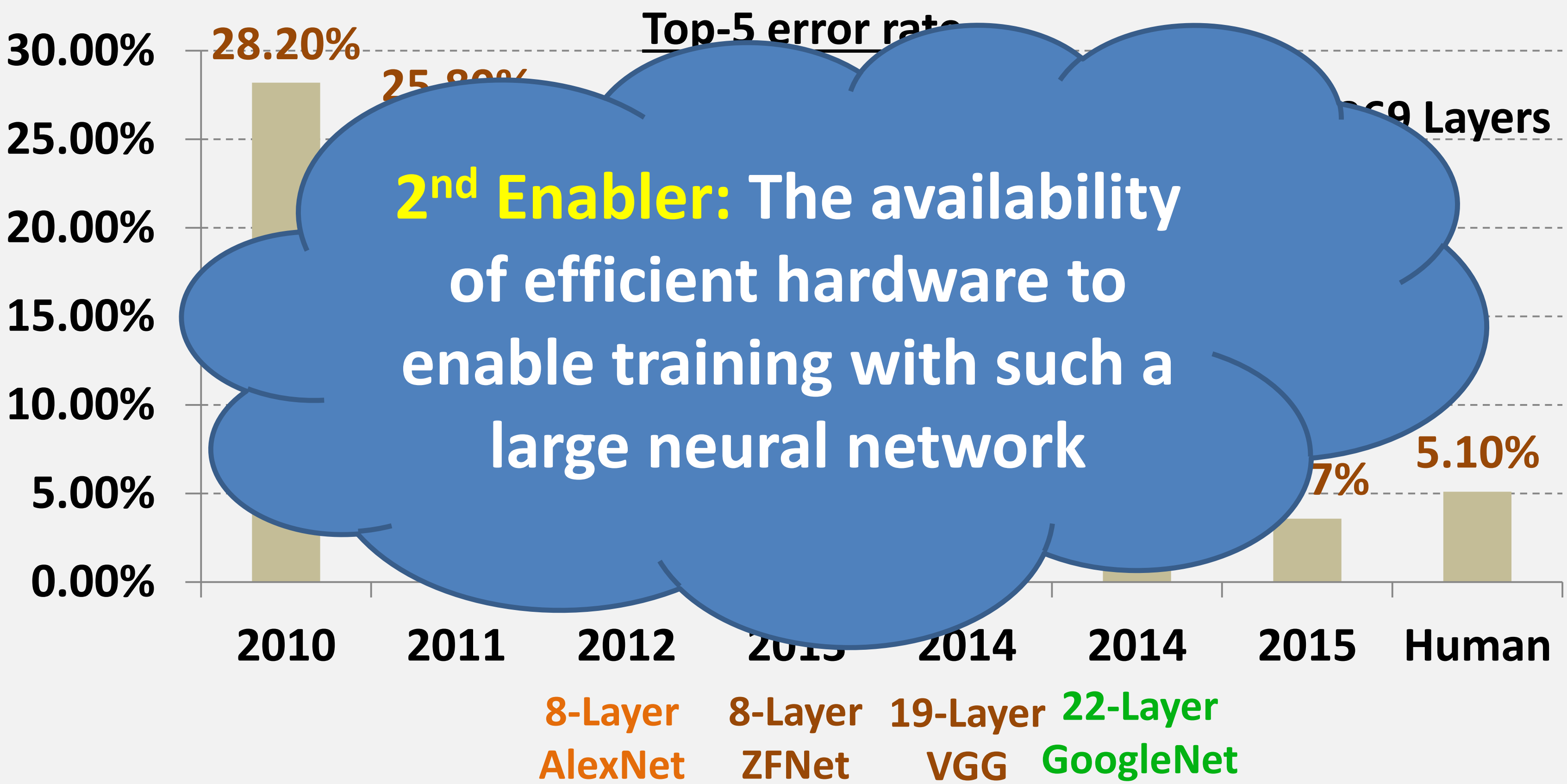


Question Often Asked

- **Which tool is better?**

In many EDA/Test applications, it is not just the tool!

Applications – Our Experience

Supervised learning

Unsupervised learning

Classification | Regression | Transformation | Clustering | Outlier | Rule Learning

Apply

Delay test

Fmax

Layout hotspot

Test cost reduction

Functional verification

Yield

Po-Si Validation

Design-silicon timing correlation

Customer return

Pre-silicon | Post-silicon | Post-shipping

Practical

Progress

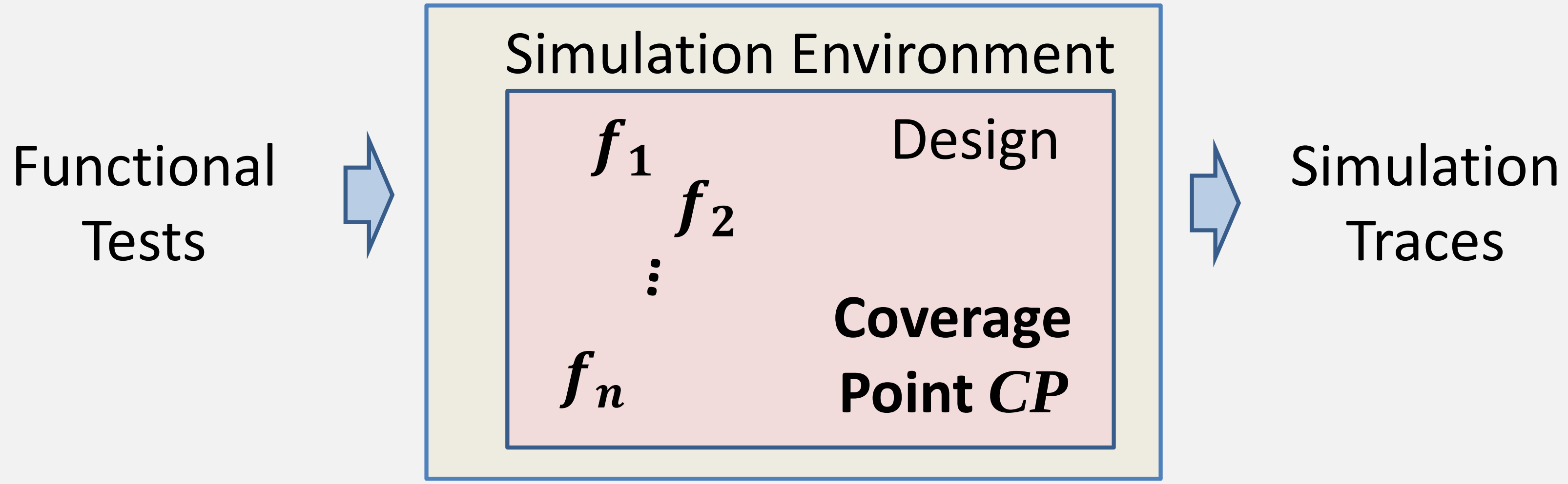
Depend

Challenges in Machine Learning for EDA/Test

- **Data**
  - Data is limited
  - Data can be extremely unbalanced (very few positive samples of interest, many negative samples)
  - Cross-validation is not an option

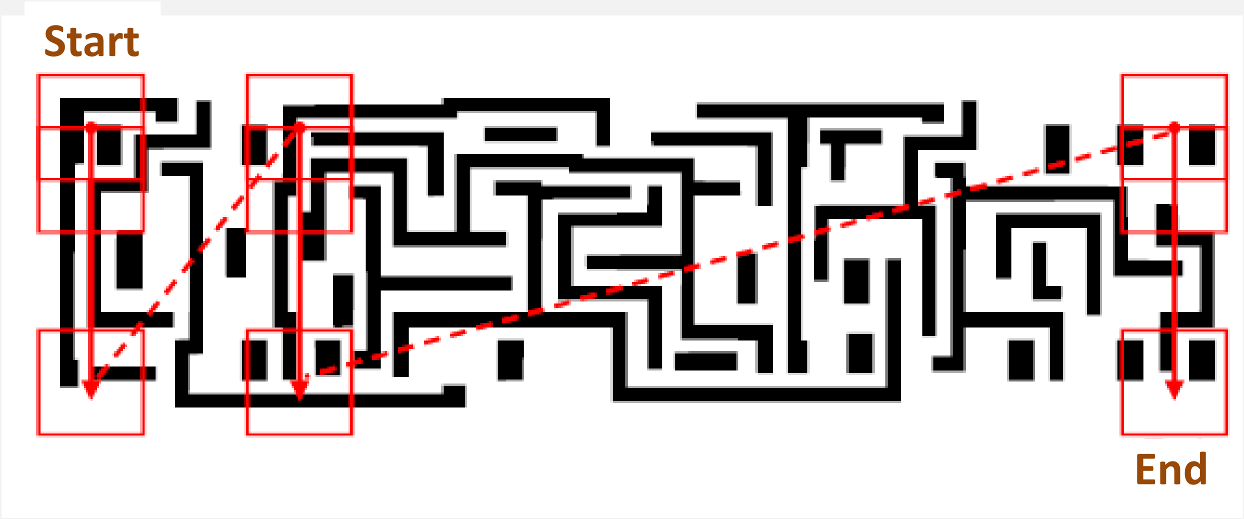
- **Model Evaluation**
  - The meaningfulness of a model specific to the context
  - Model evaluation can be rather expensive

e.g. Functional Verification



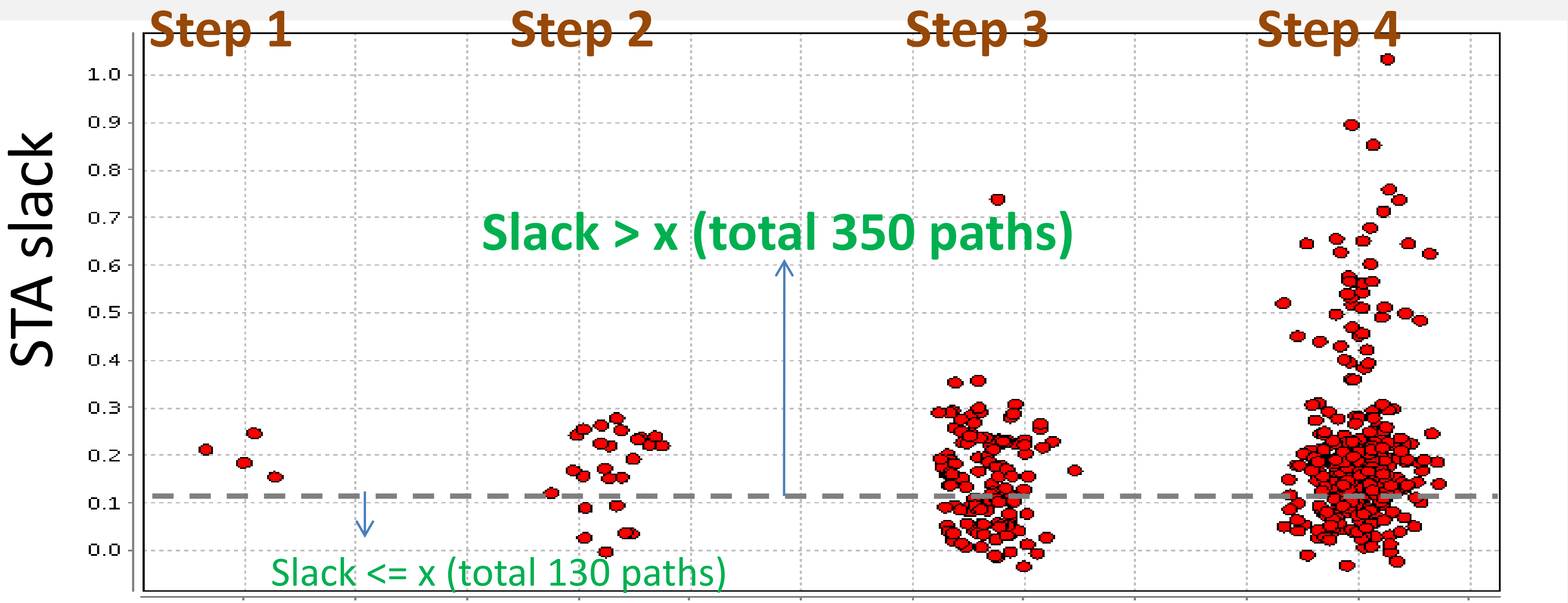
- **Goal: to achieve more coverage on CP**
- **Approach: Analyze simulation traces to find out**
  - **What combination of signals can activate CP?**
- **Features: $f_1, f_2, \cdots, f_n$ are testbench-controllable signals**
- **Data: Few or no samples that cover CP**
  - **Positive Samples: 0 to few**
  - **Negative Samples: 1K to few K's**

e.g. Physical Verification



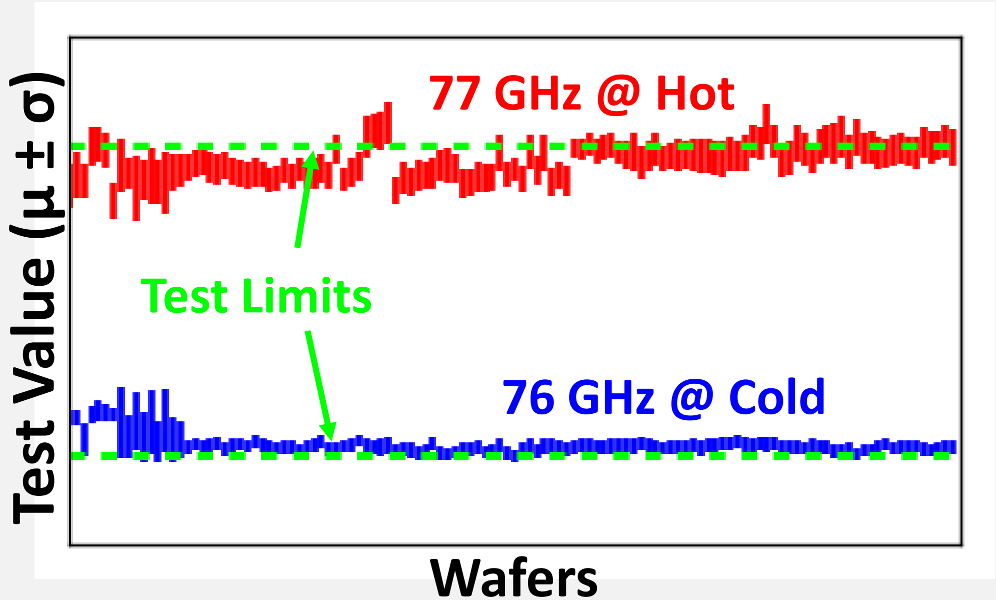
- **Goal**: to model causes for an issue
- **Approach**: Analyze snippets of layout images to find out
  - What combination of features can cause a issue?
- **Features**: $f_1, f_2, \cdots, f_n$ are developed based on domain knowledge to characterize geometry or material properties
- **Data**: Few samples for a particular type of issue
  - Positive Samples: 1 to few
  - Negative Samples: many

e.g. Timing Verification



- **Goal**: to model causes for a miss-predicted silicon critical path
- **Approach**: Analyze unexpected silicon critical paths
  - What combination of design features can cause an unexpected critical path?
- **Features**: $f_1, f_2, \cdots, f_n$ are developed based on design knowledge to characterize a timing path
- **Data**: Few samples for a particular type of critical path
  - Positive Samples: 1 to few
  - Negative Samples: many (STA critical but not silicon critical – about $25K paths)

e.g. Yield

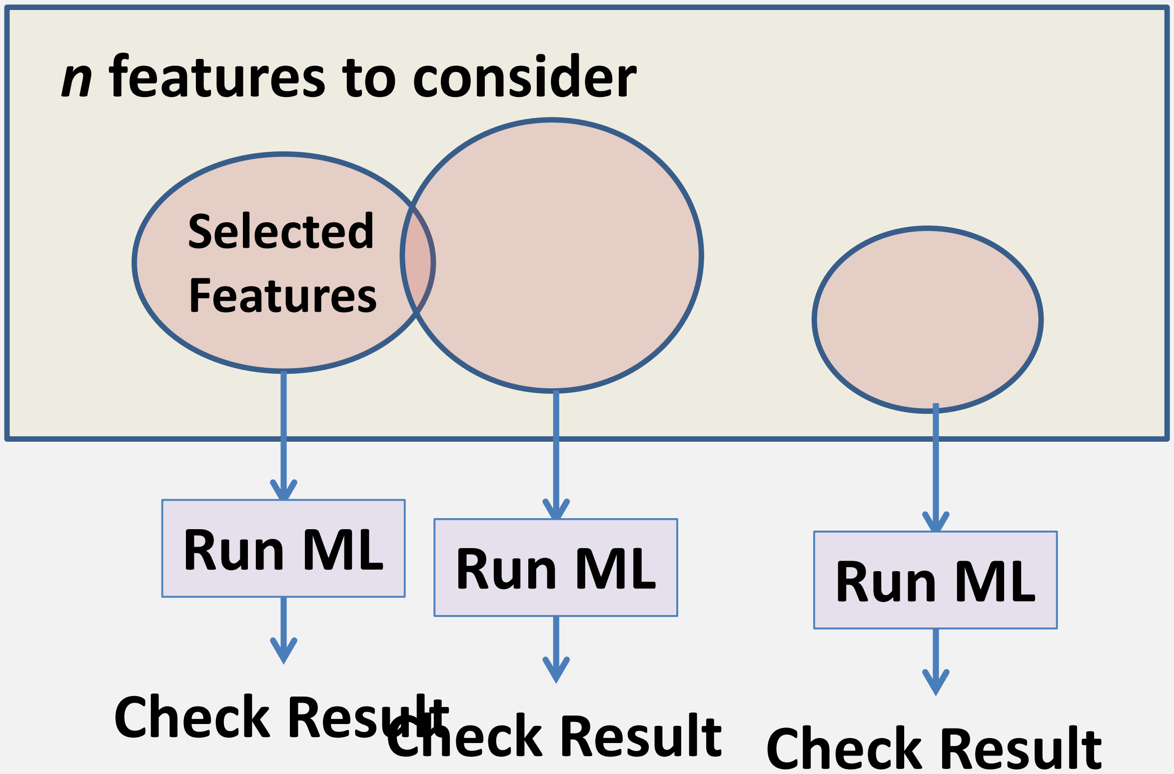


- **Goal**: to find a receipt to improve yield
- **Approach**: Analyze wafer yield data with process parameters
  - Tuning what combination of process parameters can improve yield?
- **Features**: $f_1, f_2, \cdots, f_n$ are tunable process parameters
- **Data**: Samples can be parts or wafers
  - Positive Samples: Failing parts or Low-yield wafers
  - Negative Samples: Others

Feature-Based Analytics

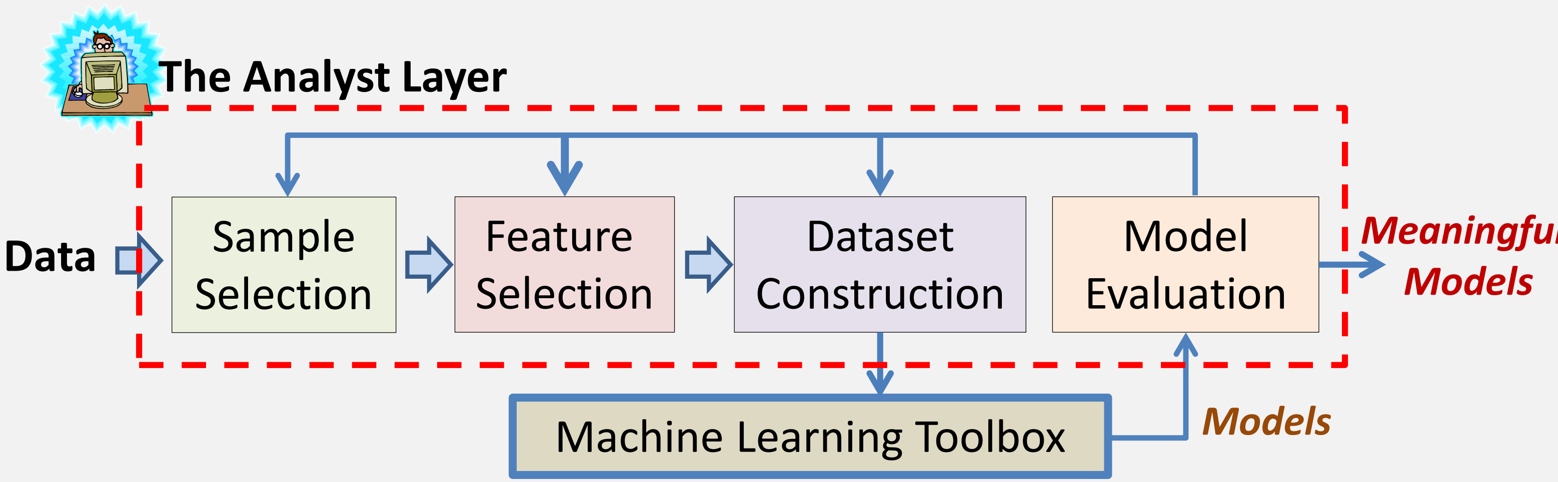
- **Problem:**
  - Search for a combination of features or feature values among a large set of features
- **Data:**
  - Interested in positive samples
  - Extremely unbalanced – Many more negative samples and very few positive samples
- **Not a traditional feature selection problem**
  - Insufficient data
  - Cannot apply cross-validation to check a model

In Practice, This Is What Happens



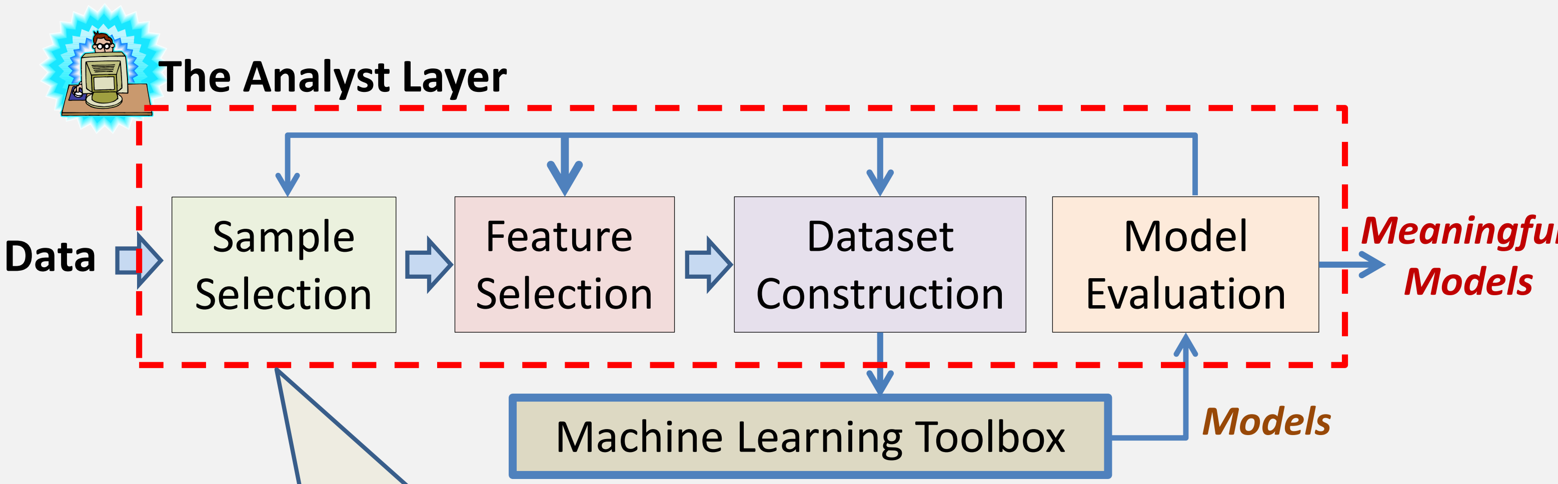
- Learning from data becomes an iterative search process (usually run by a person)

An Iterative Search Process



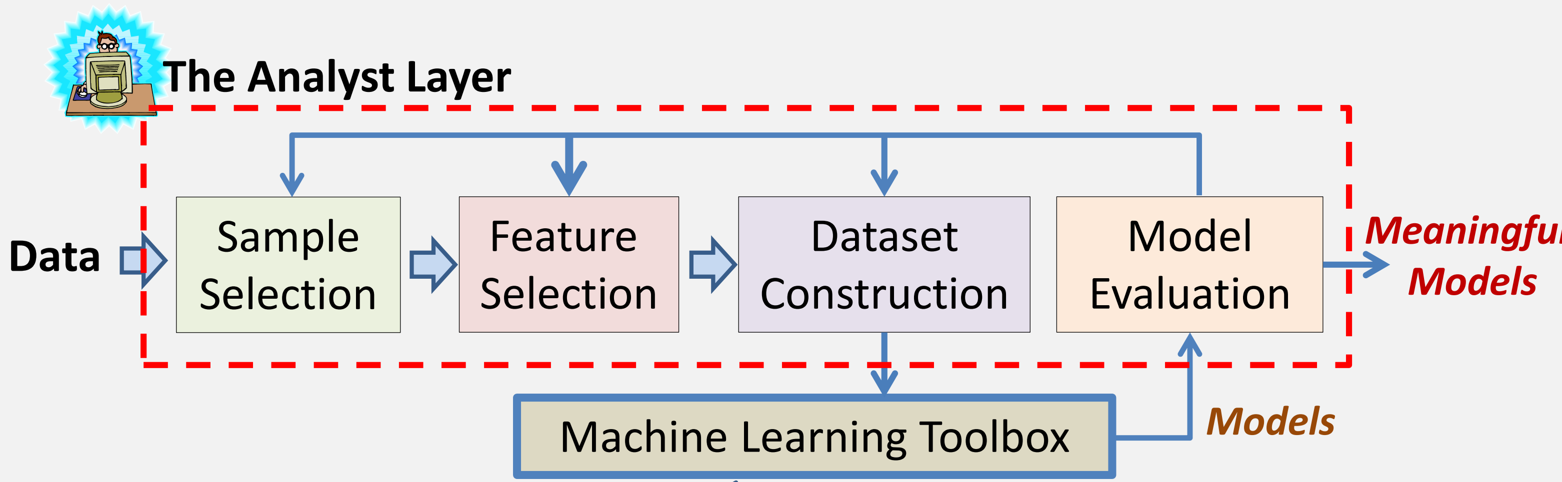
- **Learning is an iterative search process**
- **The analyst**
  - **(1) Prepare the datasets to be analyzed**
  - **(2) Determine if the results are meaningful**
- **The effectiveness depends on how the analyst conducts these two steps – not just about the tool in use!**

Implications



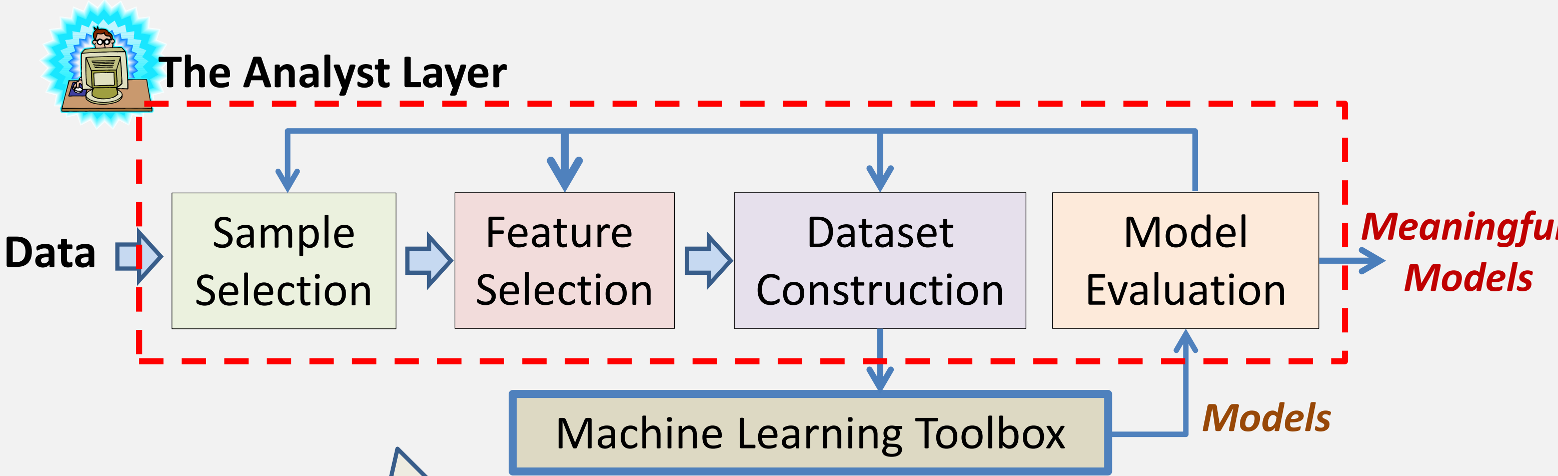
The effectiveness of the search largely depends on how the Analyst Layer is conducted

Implications



The Analyst Layer demands a ROBUST Machine Learning Toolbox where the model can be assessed WITHOUT cross-validation

Implications



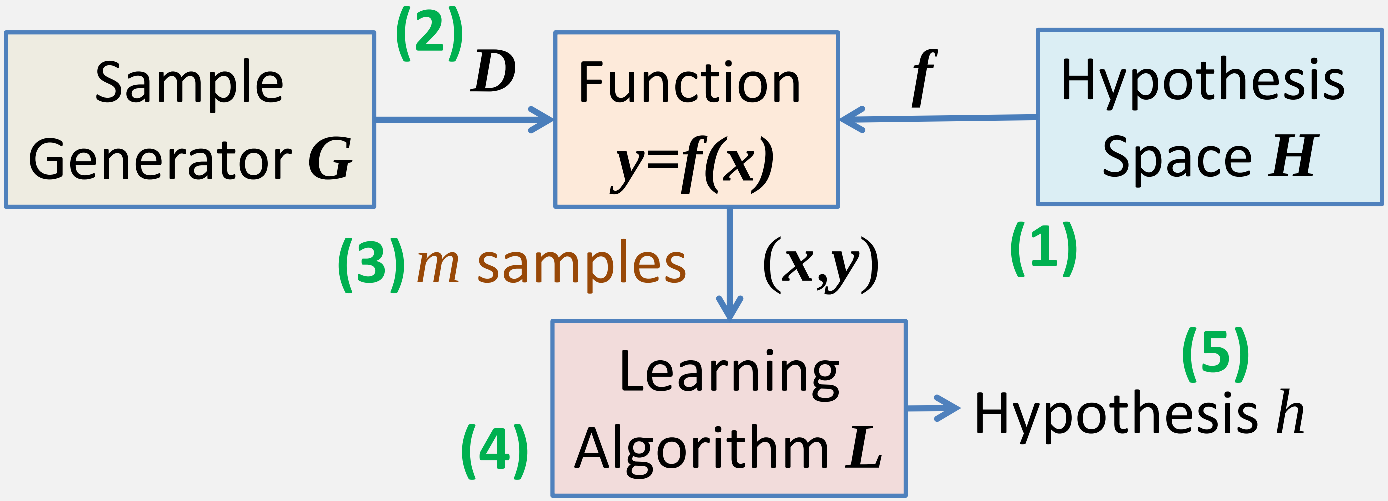
Automation requires automating both the Analyst Layer and the Machine Learning Toolbox

Machine Learning Toolbox

Questions

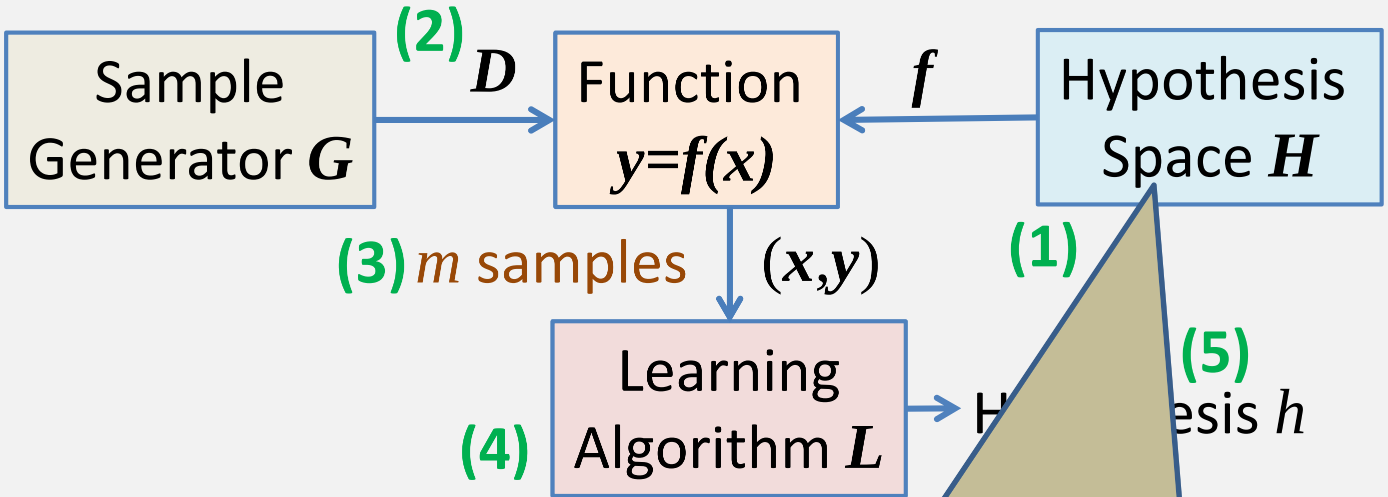
- Recall main issue: We can't apply cross-validation
- Why do we need cross-validation?
- Why can a machine learning algorithm guarantees the accuracy of its output model?
- What's a machine learning algorithm trying to optimize anyway?

Five Assumptions To Machine Learning



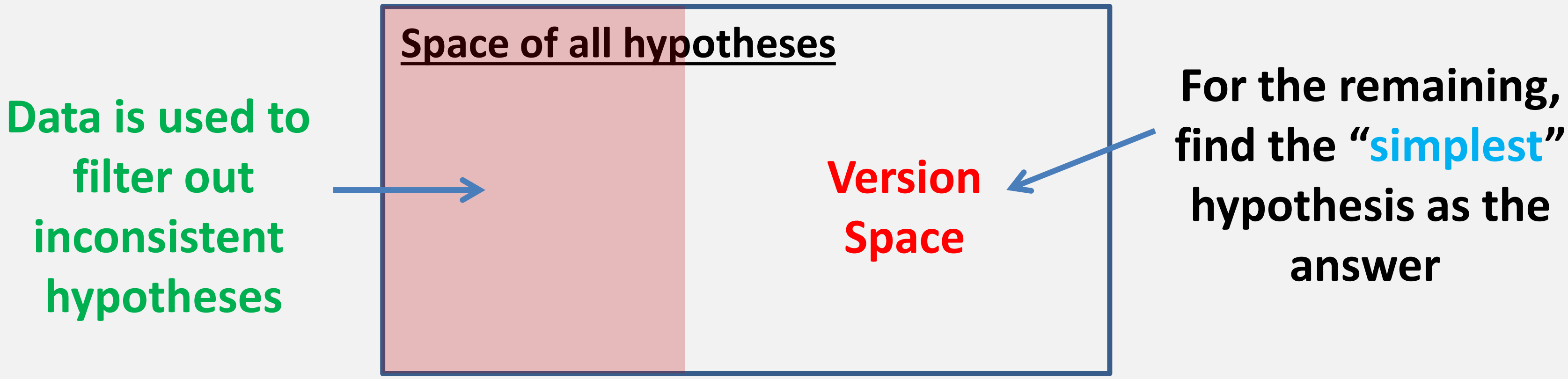
- **A restriction on *H* (otherwise, NFL)**
- **An assumption on *D* (i.e. not time-varied)**
- **Assuming size *m* is in order O(poly(*n*)), *n*: # of features**
- **Making sure a practical algorithm *L* exists**
- **Assuming a way to measure error, e.g. *Err(f(x), h(x))***

In Practice



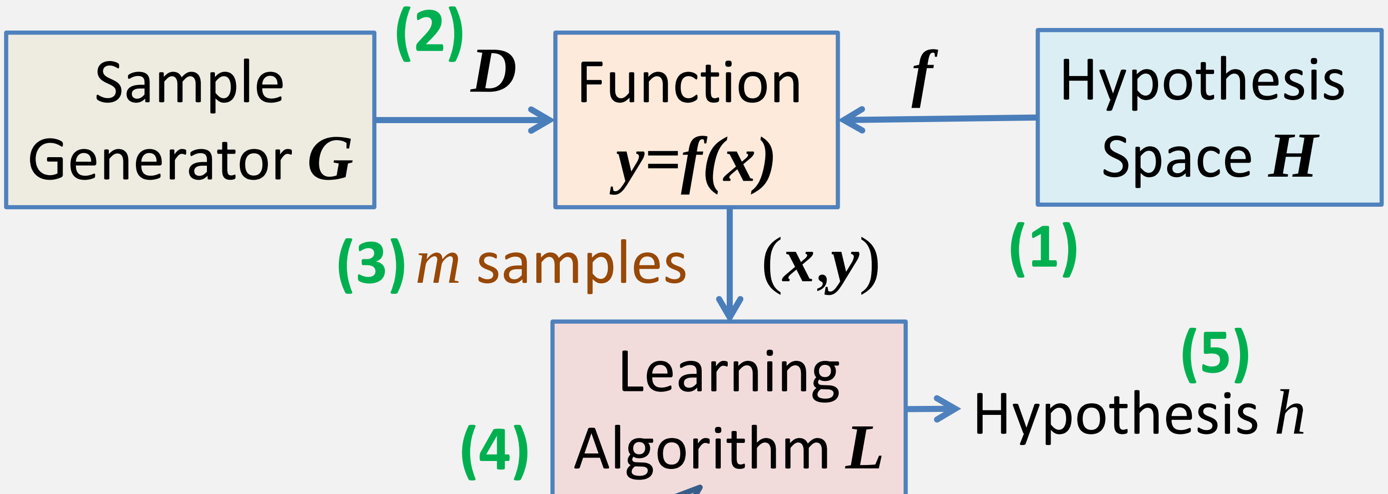
Because we don't know how complex *H* should be, we assume the most complex *H* we can afford in training

As A Result, We Need Occam's Razor Assumption



- **Hypothesis space: e.g. all possible assignment of weight values in a neural network (can be infinite)**
- **Occam's Razor (Regularization): Find the "simplest" hypothesis that fit the data**
  - **Hence, many machine learning algorithms solve a non-convex constrained minimization problem (NP-Hard or Harder)**
- **However, the simplicity measure might not be meaningful in an application context**

In Practice

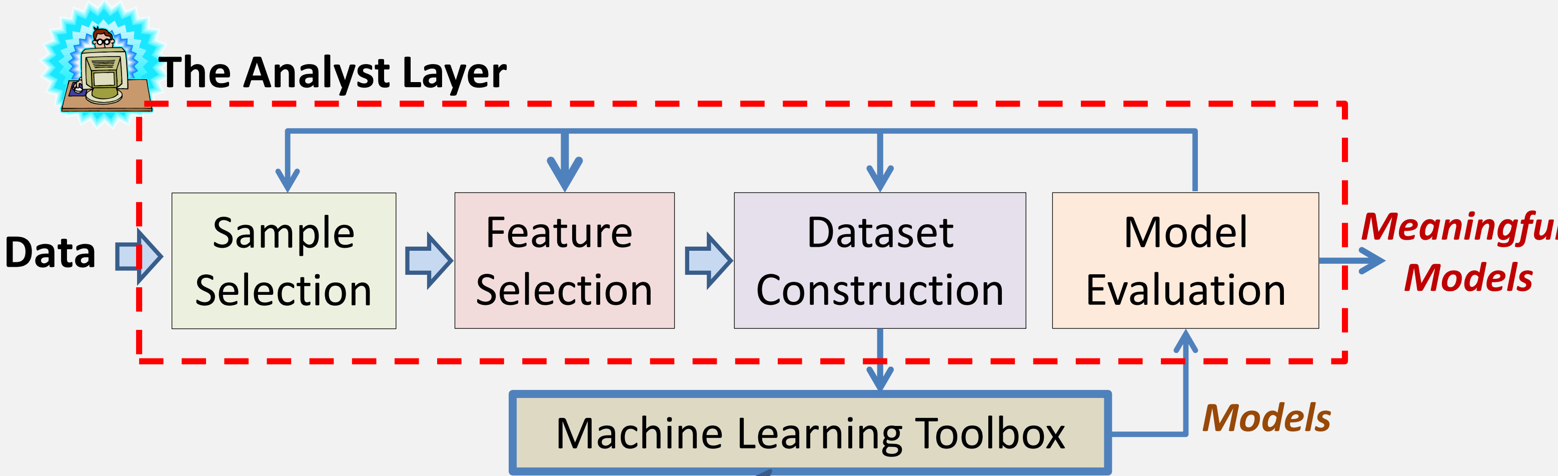


Because non-convex optimization is hard, some heuristic is used, and the solution is often a local minimum

Many Things Are Not Ideal

- Your assumption of the hypothesis space might be too simple (underfitting) or too complex (overfitting)
- You may not have sufficient data to identify the exact answer from your assumed hypothesis space
- Your learning algorithm is only a heuristic and does not guarantee to find the "optimal" model
- As a result, you need cross-validation

Main Question For The ML Tool



Can we have a ML tool that can produce a model with some guarantee, without using Cross-Validation?

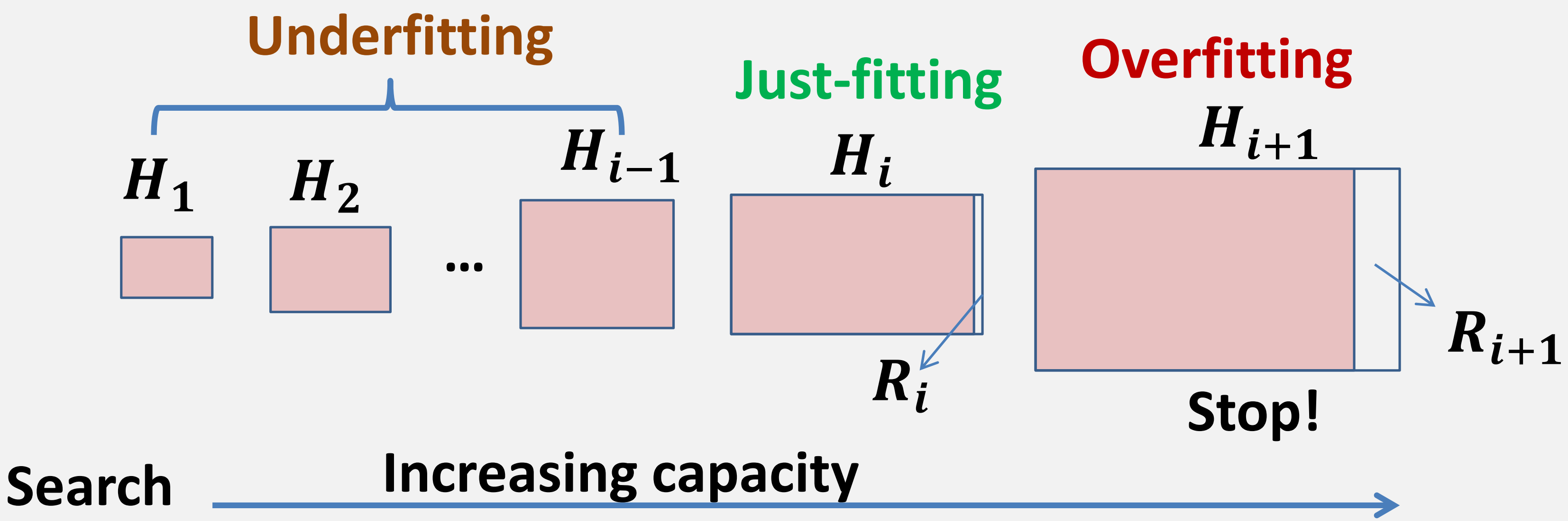
Alternative Machine Learning View

- **Traditional machine learning: Find an optimal model based on the given dataset**

- **Alternative machine learning: Find an interpretable Hypothesis Space Assumption *H* where a model can JUST-FIT the dataset but not overfitting**

Search for a Model ➡ **Search for An Assumption**

Illustration of AML



- Search for the "JUST-FIT" hypothesis space
  - Such that the output model among the few answers consistent with all the samples

- The JUST-FIT hypothesis space (if exists) can be a measure of quality for the model

VeSC-CoL:
Our Concept Learning Tool

VeSC-CoL

- Reference : Kuo-Kai Hsieh and Li-C. Wang, A Concept Learning Tool Based On Calculating Version Space Cardinality, arXiv:1803.08625 [cs.AI], Mar 23, 2018

- Handle binary-valued features

- Target (interpretable) concept: *k-term DNF, for small k*

- Designed to handle extremely-unbalanced dataset without cross-validation

- Two implementations: SAT-Based and OBDD-Based

K-term DNF – Terminology

$\underbrace{x_1\overline{x_2}x_4}_{}$ → **1-term DNF or Monomial**

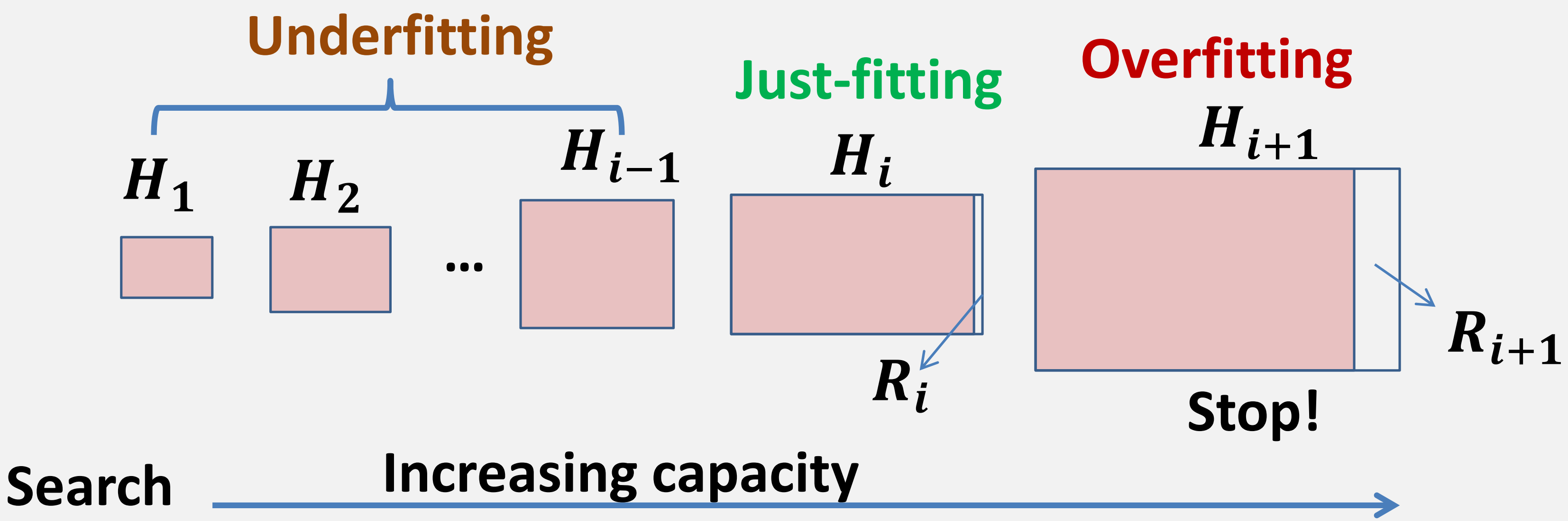
Length *l* = number of literals = 3

$\underbrace{x_1\overline{x_2}x_4 + \overline{x_4}x_6}_{}$ → **2-term DNF or Monomial**

Length *l* = number of literals = 3+2 = 5

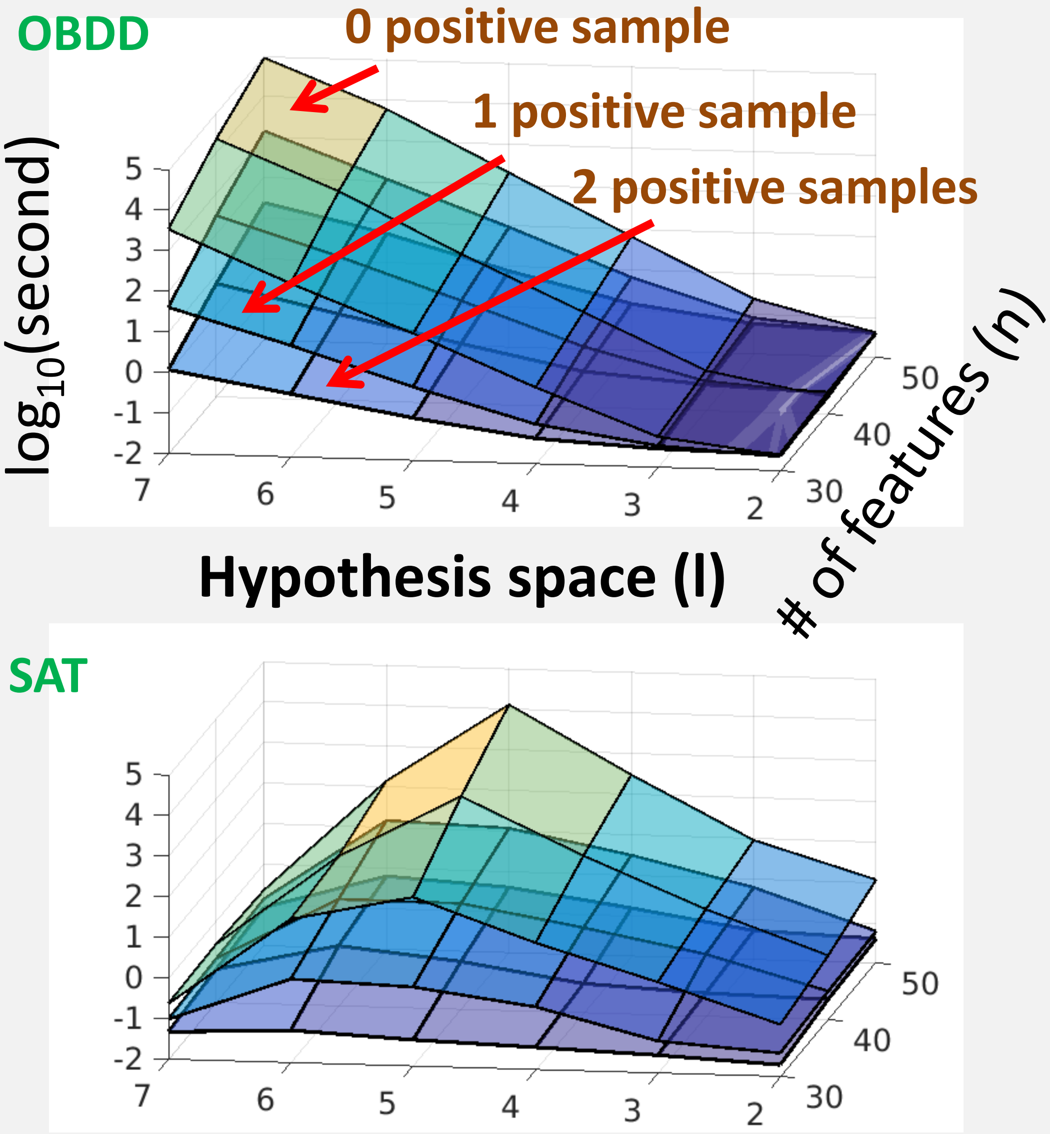
***n* = number of features (variables)**

VeSC-CoL's Hypothesis Space Search



- Given an upper bound on k for k-term DNF
- H_l is the hypothesis space for all hypotheses with length l

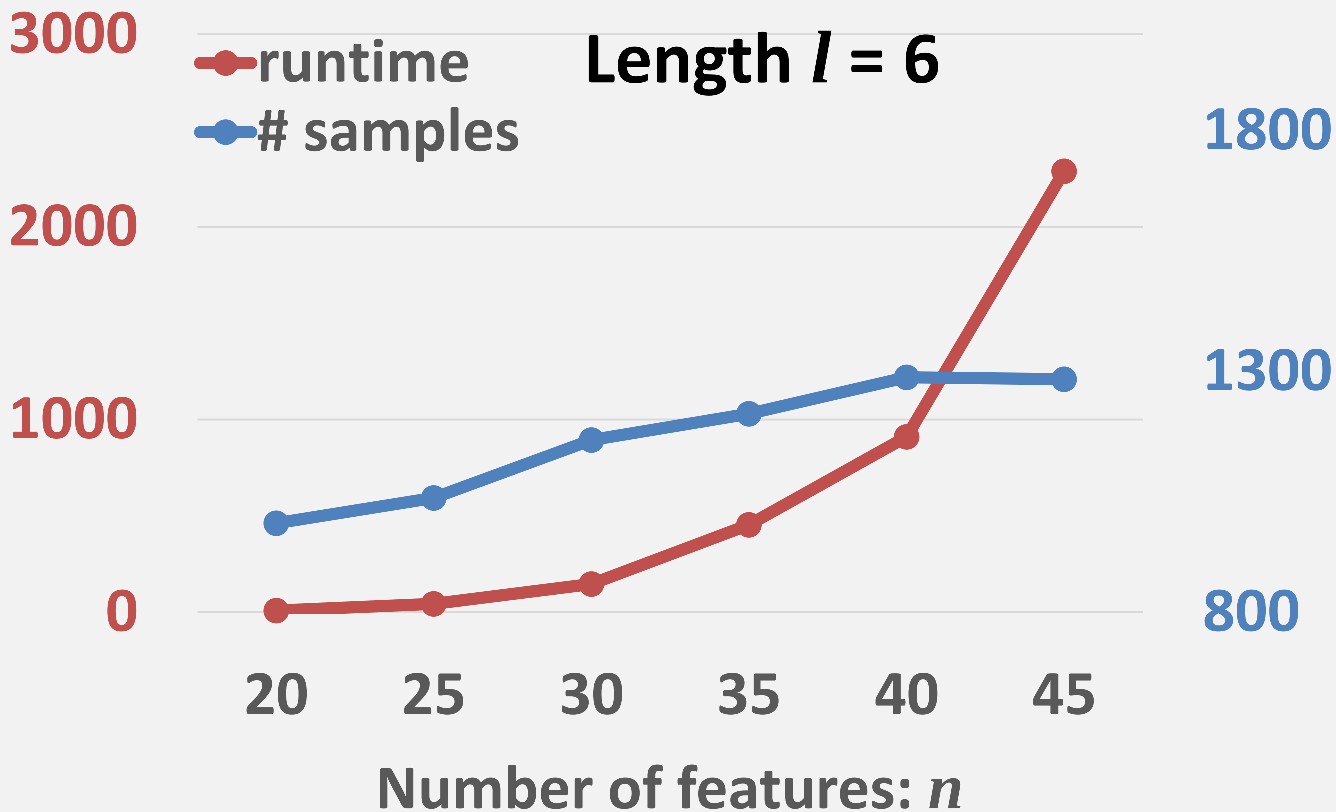
Runtime Examples (k=1)



- **Correct answer is with *l* = 5**
- ***n* does not affect runtime much**
- ***l* limits how far we can search**

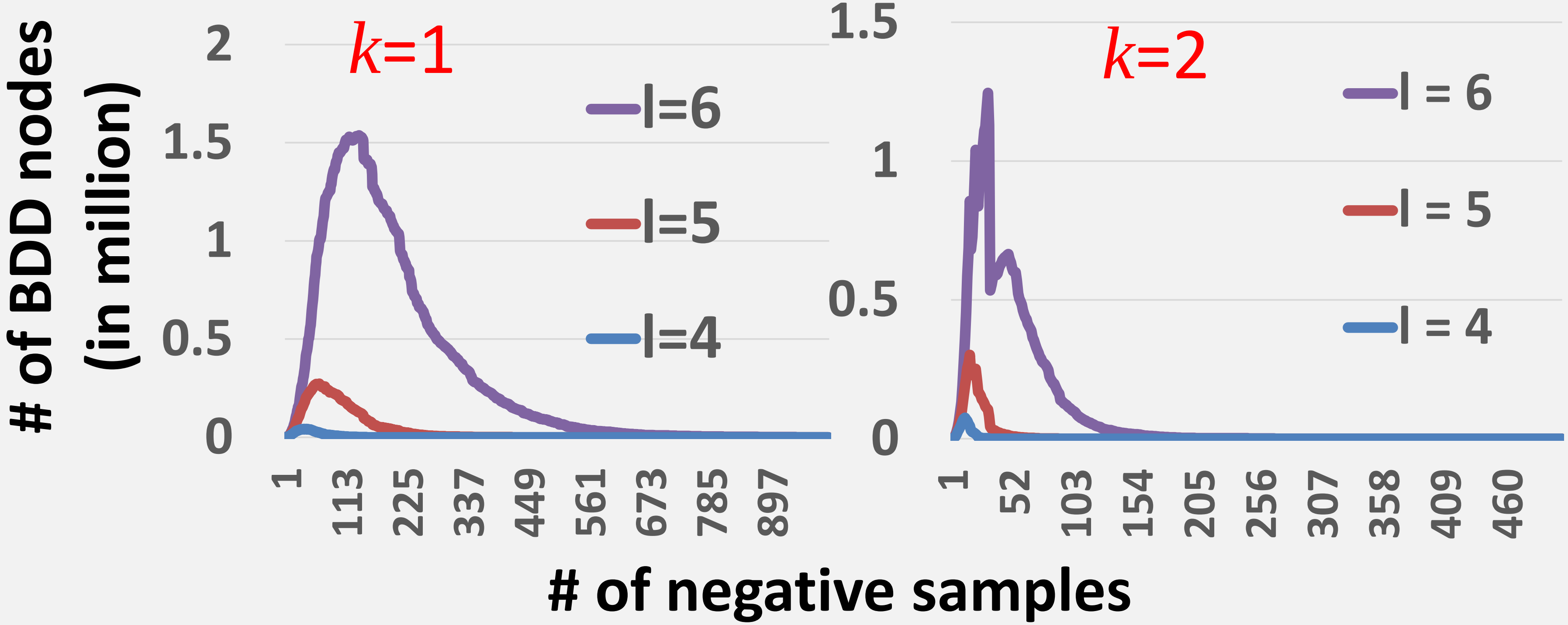
Interesting Finding

- As n increases, you are likely to run out of time than to run out of data (assuming most are negative samples)



Interesting Finding

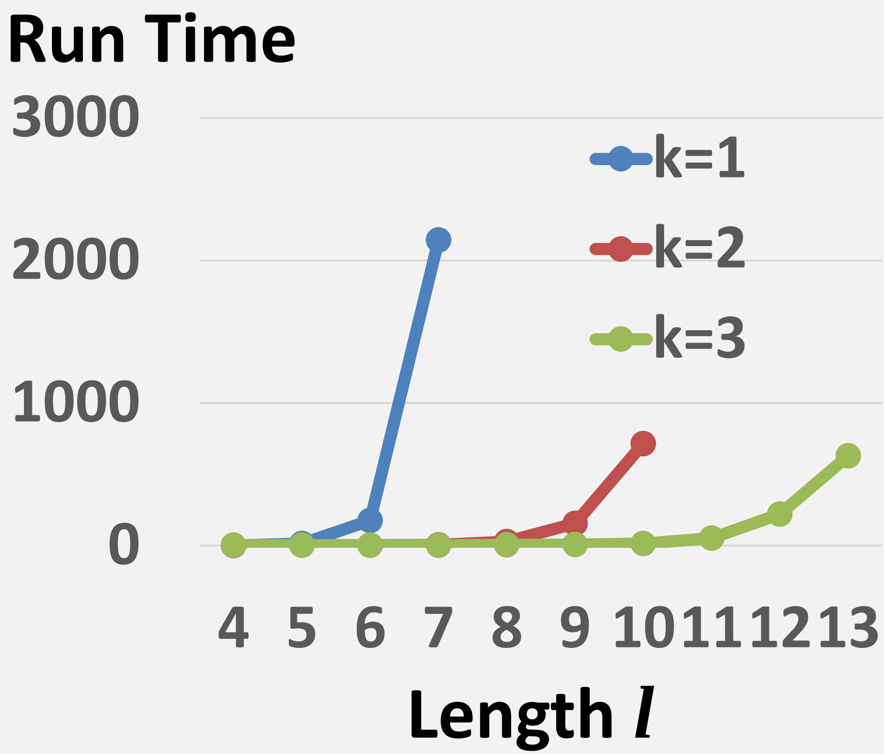
- For BDD-based implementation, the runtime wall happens in the early processing of the negative samples

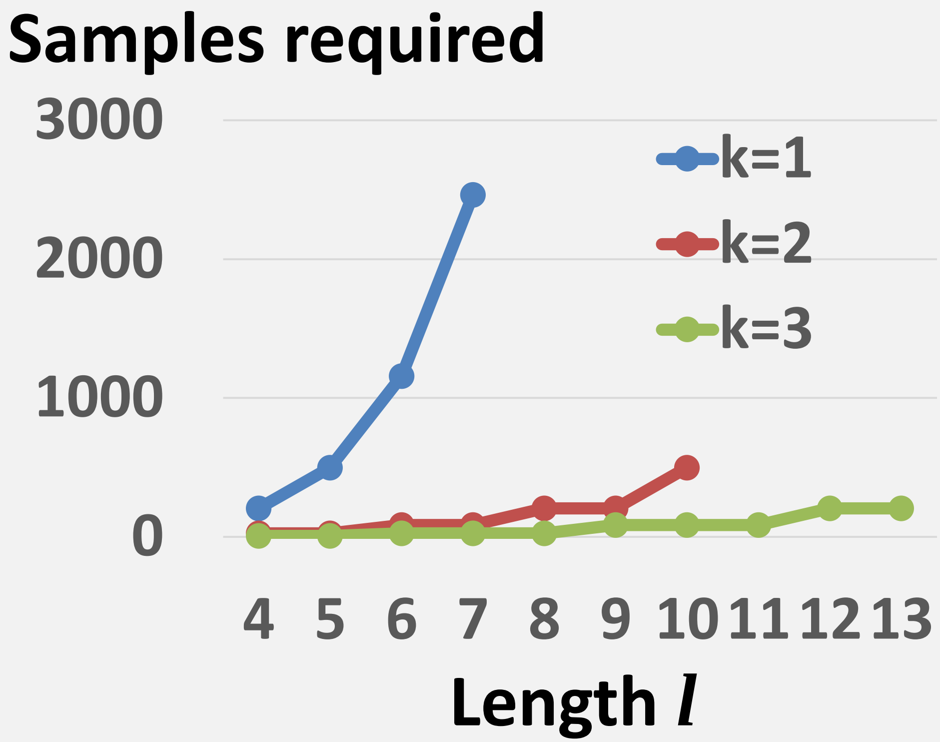


Number of features: n=100

Interesting Finding

- Requirement for learning the "*k*=1" space dominates the requirements for learning the "*k*>1" spaces





Number of features: n=100

Guarantee by VeSC-CoL

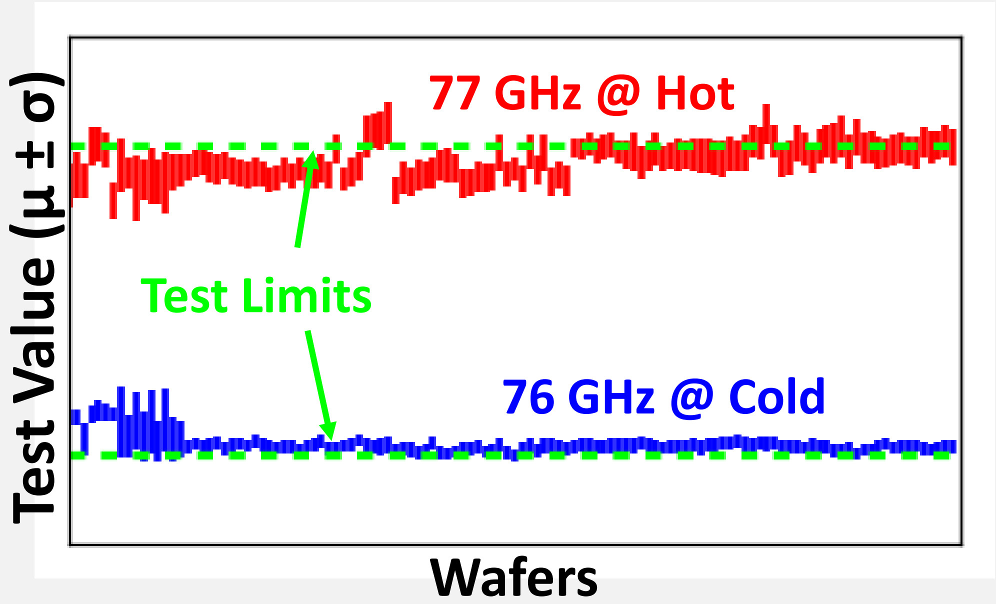
- **Assuming the correct answer can be represented as a k-term DNF for a selected k, then VeSC-CoL always find the answer (assuming runtime is allowed)**
  - **Experimentally shown for *k* up to 3, *l* up to 8, negative sample size up to 10K**

VeSC-CoL	CART	ID3
$x_2 x_{63} \overline{x_{75}} x_{78} \overline{x_{80}}$	$x_3 x_4 x_{28} x_{47} \overline{x_{53}} \overline{x_{55}} \overline{\boldsymbol{x}_{\mathbf{80}}}$	$\boldsymbol{x}_{\mathbf{2}} x_3 x_4 \overline{x_{30}} x_{47} \overline{x_{53}} \overline{x_{81}}$
$x_{39} \overline{x_{45}} x_{72} \overline{x_{74}} x_{95}$	$\overline{x_5} x_{16} x_{35} \overline{\boldsymbol{x}_{\mathbf{45}}} \overline{x_{55}} \overline{x_{56}} x_{59}$	$x_8 x_{40} \overline{\boldsymbol{x}_{\mathbf{45}}} x_{64} \overline{\boldsymbol{x}_{\mathbf{74}}} x_{87}$
$\overline{x_2} \overline{x_{14}} x_{52} \overline{x_{57}} x_{87}$	$x_{11} \overline{\boldsymbol{x}_{\mathbf{14}}} \overline{x_{24}} x_{61} x_{64} x_{90} \overline{x_{92}}$	$\overline{x_5} \overline{x_6} x_{16} x_{35} \overline{x_{45}} \overline{x_{56}} x_{59}$
$x_{40} \overline{x_{45}} x_{64} \overline{x_{74}} x_{87}$	$\overline{x_4} x_8 \overline{\boldsymbol{x}_{\mathbf{45}}} \overline{x_{47}} \boldsymbol{x}_{\mathbf{64}} \overline{\boldsymbol{x}_{\mathbf{74}}} \overline{x_{89}}$	$\overline{x_2} \overline{x_{14}} \overline{x_{24}} x_{61} \boldsymbol{x}_{\mathbf{64}} x_{90} \overline{x_{92}}$
$\overline{x_{57}} x_{58} x_{77} \overline{x_{95}} x_{98}$	$\overline{x_5} x_{29} x_{38} \overline{x_{43}} \overline{x_{79}} x_{99} + \overline{x_3} \overline{x_5} \overline{x_{29}} x_{38} \overline{x_{43}} x_{49} \overline{x_{79}} x_{99}$	$\overline{x_5} x_6 \overline{x_{11}} \overline{x_{14}} \overline{x_{18}} \overline{x_{34}} x_{45}$

Always Correct | **Always Incorrect** | **Always Incorrect**

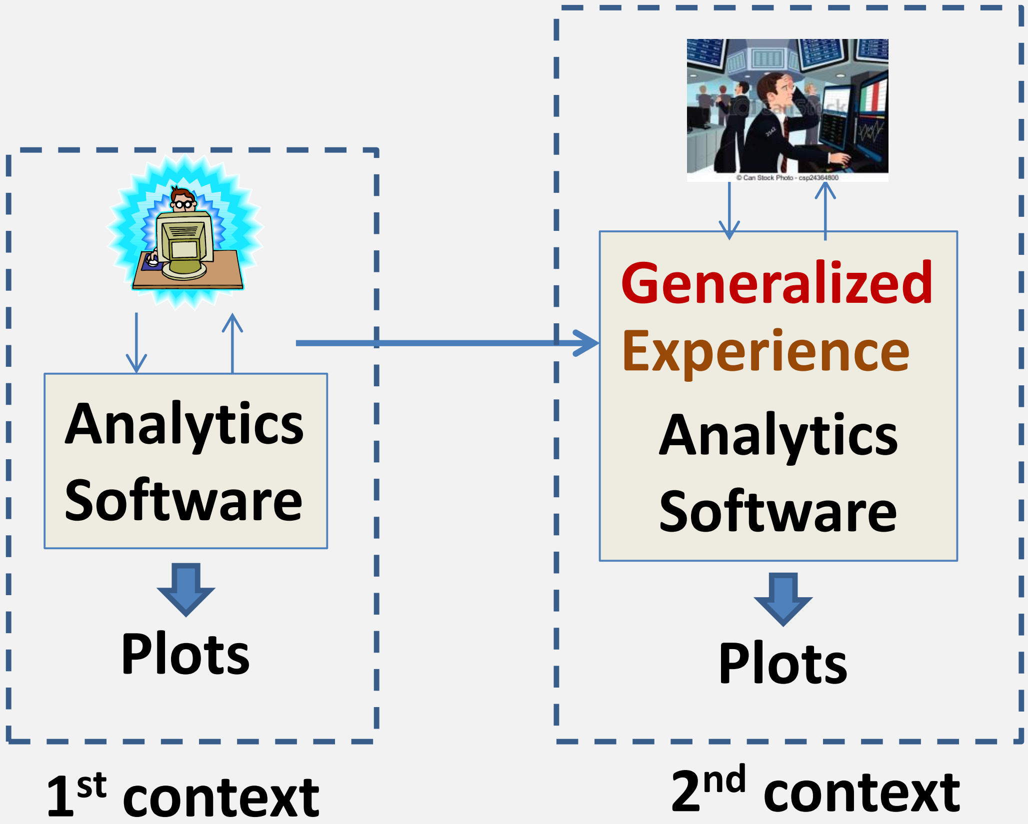
Analyst Layer Automation

Recall: Yield Example



- Before this example, we had done work for resolving another yield issue for another product line
- **Question:** Can we learn to model the experience from that work and automate the **Analyst Layer** to resolve this yield issue

The Learning Objective

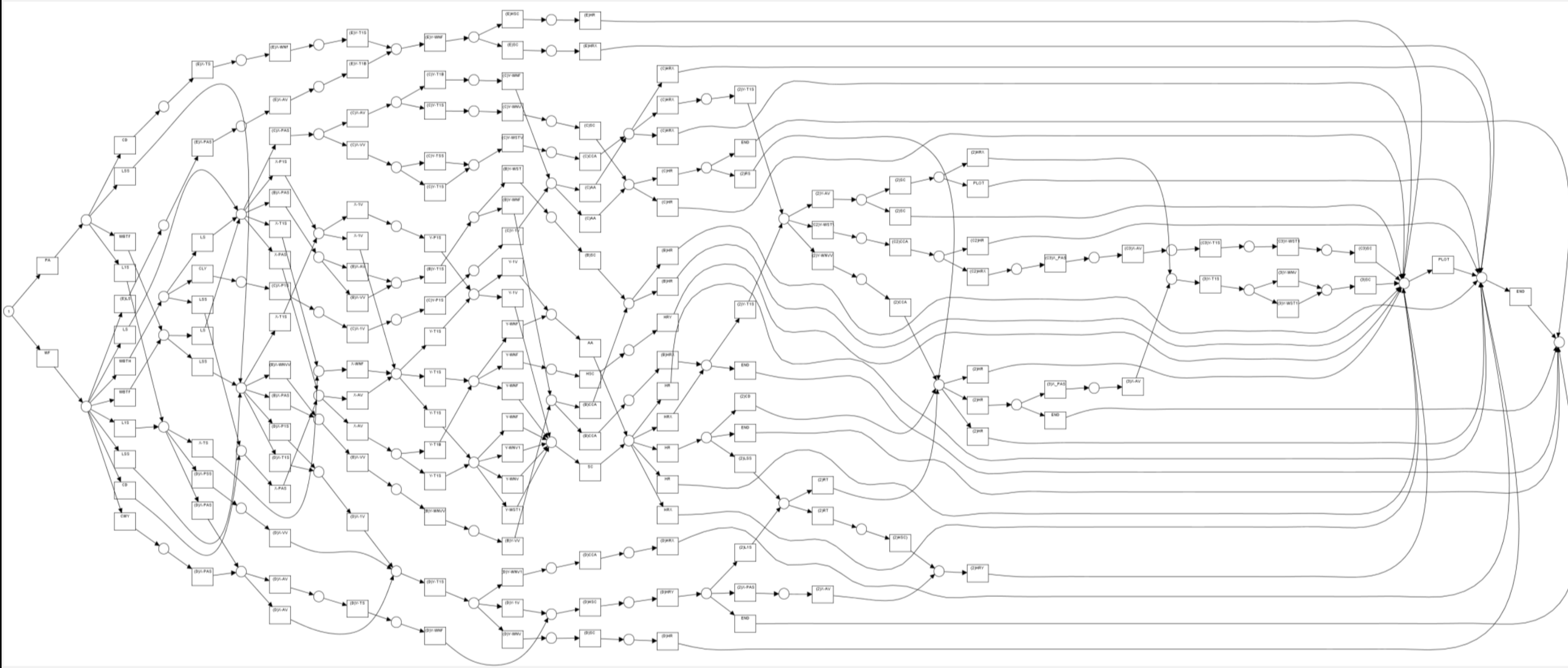


Modeling “Experience”

- To learn from analyst’s experience, we need to have a way to model the experience

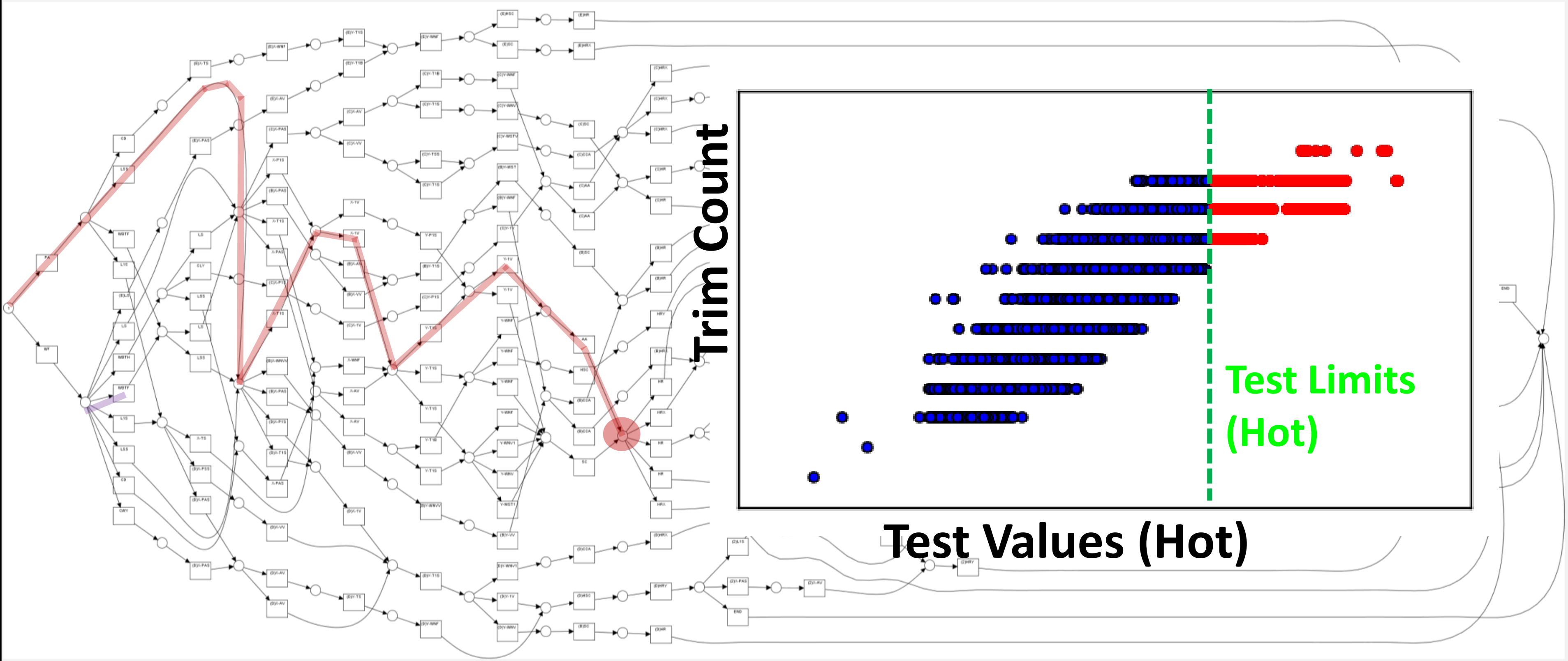
- Knowledge acquisition
  - Define a set of operators
  - Model experience as “an execution path” following a sequence of operators

Processing Mining Model



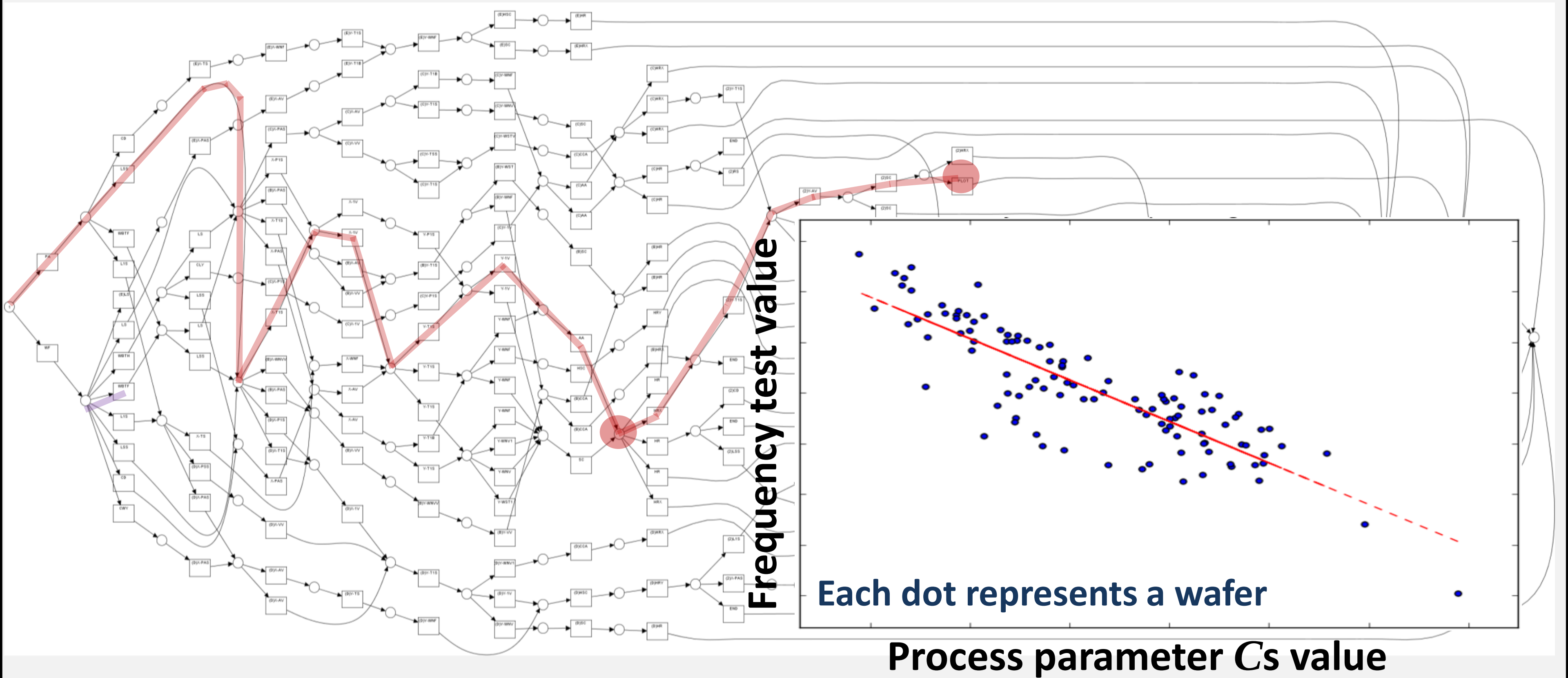
- Record execution paths in a log file
- Apply process learning to learn from the log file
- Obtain a Process Model as shown above

A Generalized Path



➢ **Discover trim count is relevant to hot fails**

Obtain A Meaningful Result



- **Determine that parameter C affects the frequency test value which decides the trim count**

Summary: Three Observations

- **The effectiveness of "Machine Learning" largely depends on how the Analyst Layer is conducted**
- **Automation of "Machine Learning" needs to include automation of the Analyst Layer**
- **Traditional machine learning tools are not designed to effectively support the Analyst Layer**
  - **Require an Alternative ML view and a learning tool designed to be used without Cross-Validation**

THANK YOU!